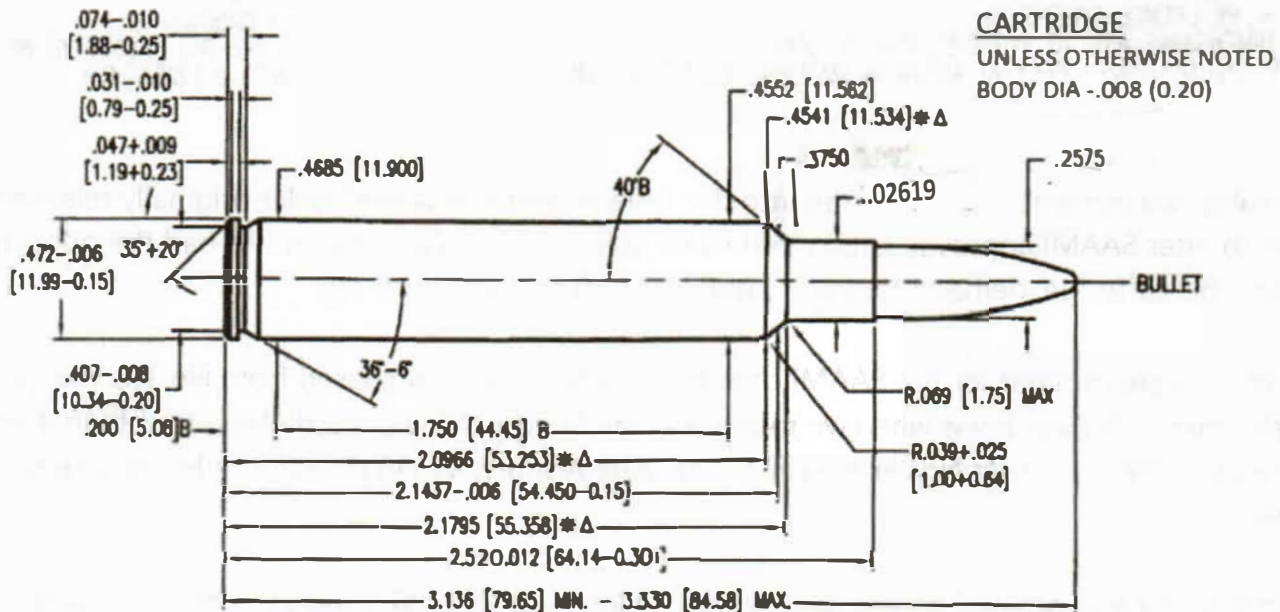


CARTRIDGE AND CHAMBER DRAWING

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I.D NECK CHAMBERER AREA TO HAVE .002" LARGER. I.D. CLEARANCES. TOTAL OF (.2621") IN THE NECK AREA CHAMBERING