

Tool ID: J6S: 541-267-4331

25 PRC BJ90

R E V I S I O N S			
LTR	DESCRIPTION	DATE	APPROVED
	25 PRC BlackJack	02/22/19	CP
	.090 Freebore		

BODY DIAMETERS TOLERANCE +0.0005		N & T TOLERANCE +0.0005		ANGLE TOLERANCE ±15 MIN	
ED	0.5516	N	45-0-0		
A	0.5354	H	0.2910		
B	0.5330	G	0.2575		
C	0.32451	I	0.2575		
D	0.4200	Z	0.2450		
E	0.5168	J	1-30-0		
F	0.5175				
G	0.030				
H	0.1250				
I	0.2000				
J	1.3645				
K	1.6486				
L	1.5648				
M	0.16649				
N	1.7603				
O	2.0400				
P	2.0568				
Q	2.1468				
R	2.3855				
S	0.4752				
T	0.82070				
U					
V					
W					
X					
Y					
Z					

SHANK LENGTH		PILOT LENGTH		OAL BLANK		PILOT SIZE		CALIBER		BORE SIZE		GROOVE SIZE		BASIC BRASS		RESIZE N.D.		MARGIN	
	1.7500		0.0000		5.5000		0.2496		25		0.2500		0.2570		6.5 PRC				

TPI in 20 INCHES		BODY TPI		NECK TPI		THROAT TPI	
	0.11887		0.11887		0.00000		0.52372

J6S		C00S BAY, OR USA		97420	
SIZE	A	DWN.	DATE	02/22/19	
SCALE	NONE	PRINT #	25 PRC BJ90		

DESIGNER		LENGTHS TOLERANCE +0.0050		RIMLESS OR REBATED RIFLE	
NAME	Miles Johnson				MINIMUM CHAMBER
PHONE	()				

COMMENT: Use standard 6.5 PRC headspace gauges.
Released for public use.