

Customer

Est/Inv Date

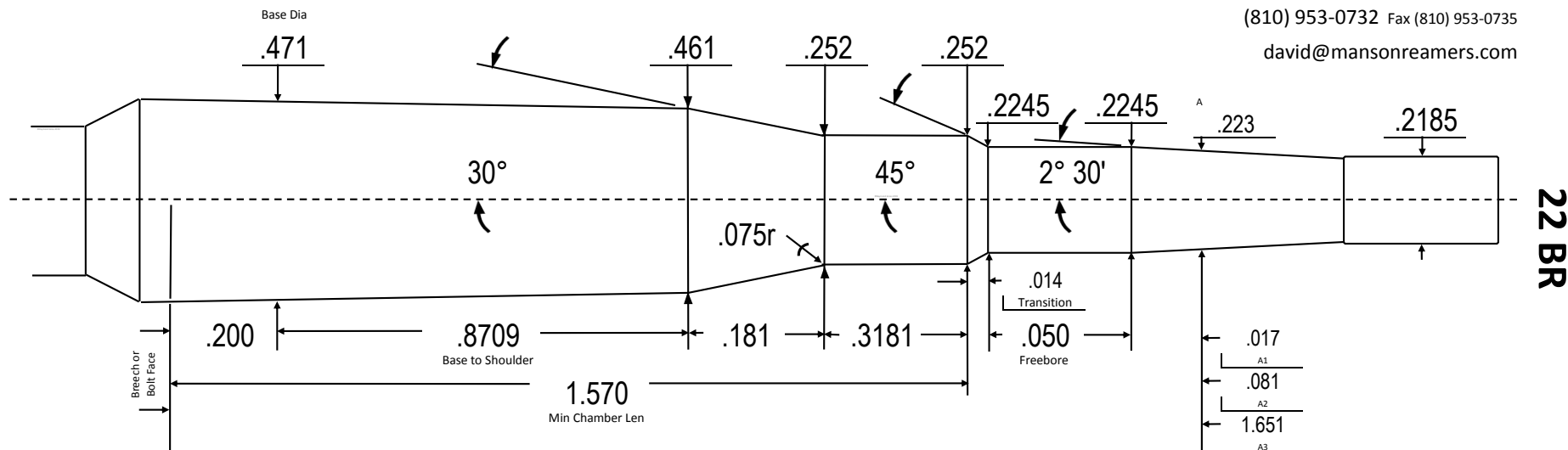
Est/Inv Num

# Manson Precision Reamers

8200 Embury Rd  
Grand Blanc, MI 48439

(810) 953-0732 Fax (810) 953-0735

david@mansonreamers.com



22 BR

06/09/2019  
Design Date

Revision

Neck turning required with Lapua brass. (.254 neck dia for no-neck turn)

Headspace Gage:	
6 BR	
MIN Headspace	1.167
Datum	.350
Dia Tolerance	+.001/- .000
Length Tolerance	+.005/- .000
Angle Tolerance	+/- 10'
Body TPI	.01148
L1	1.0709
L2	1.2519
Transition Fwd	.881
Min Blank Len	2.451
Design / Drawn:	R Gross
Template	V5.01c