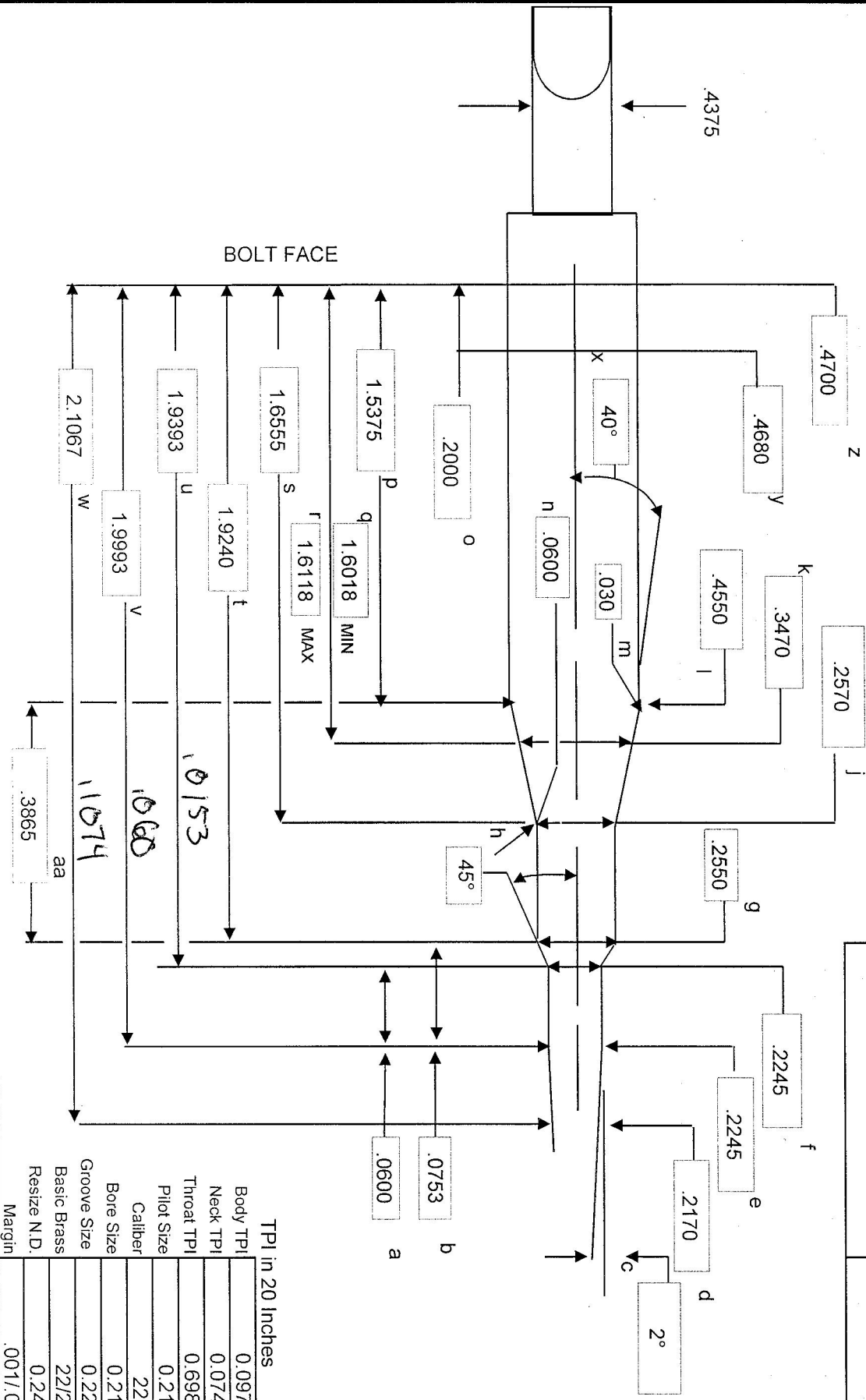


Description	Date
22/250 Ack Imp	12/5/2001



Body TPI	0.09756
Neck TPI	0.07449
Throat TPI	0.69842
Pilot Size	0.2188
Caliber	22CF
Bore Size	0.2190
Groove Size	0.2245
Basic Brass	22/250
Resize N.D.	0.2440
Margin	.001/.003

Tolerances	Unless Otherwise Specified
Fractional	± .001
Decimal	+ 0.0004
Angular	± 1/4
Lengths	+ .005

**PACIFIC TOOL**  
 598 Avenue C  
 White City, OR 97503  
 (541)826-5808

MAT'L.	PO ACKLEY
Source:	DK
DWG. By:	LS
Checked By:	7-22/250
Sheet	56