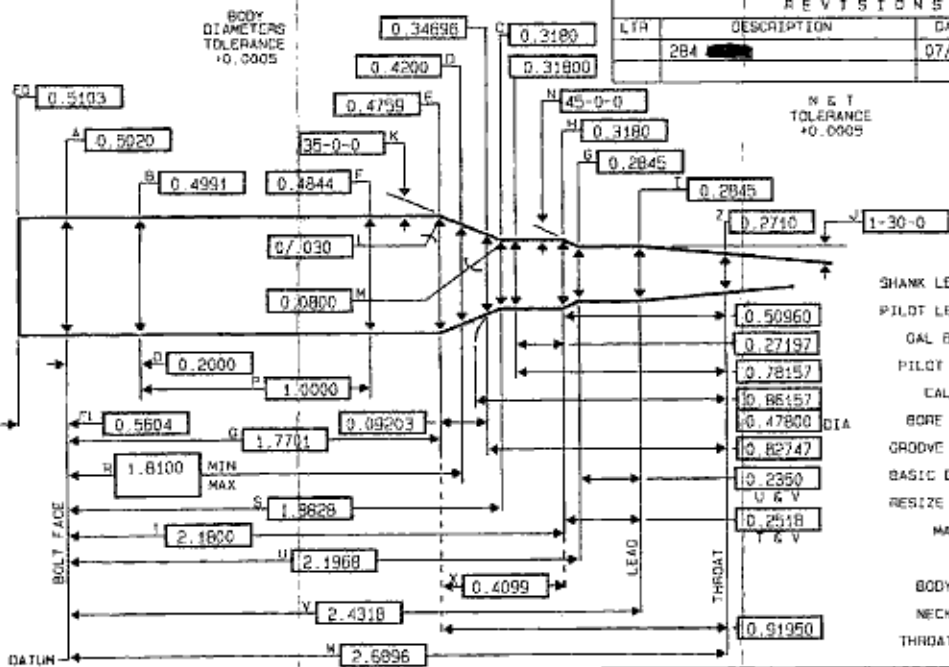


BODY  
DIAMETERS  
TOLERANCE  
+0.0005



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
284		07/31/13	CP <i>CP</i>

N & T  
TOLERANCE  
+0.0005

ANGLE  
TOLERANCE  
+15 MTN.

SHANK LENGTH	1.7500
PILOT LENGTH	0.5000
GAL BLANK	5.5000
PILOT SIZE	0.2796
CALIBER	7mm
BORE SIZE	0.2760
GROOVE SIZE	0.2840
BASIC BRASS	284 MIN
RESIZE N.O.	
MARGIN	
TPI in 20 INCHES	
BODY TPI	0.14745
NECK TPI	0.06000
THROAT TPI	0.52372