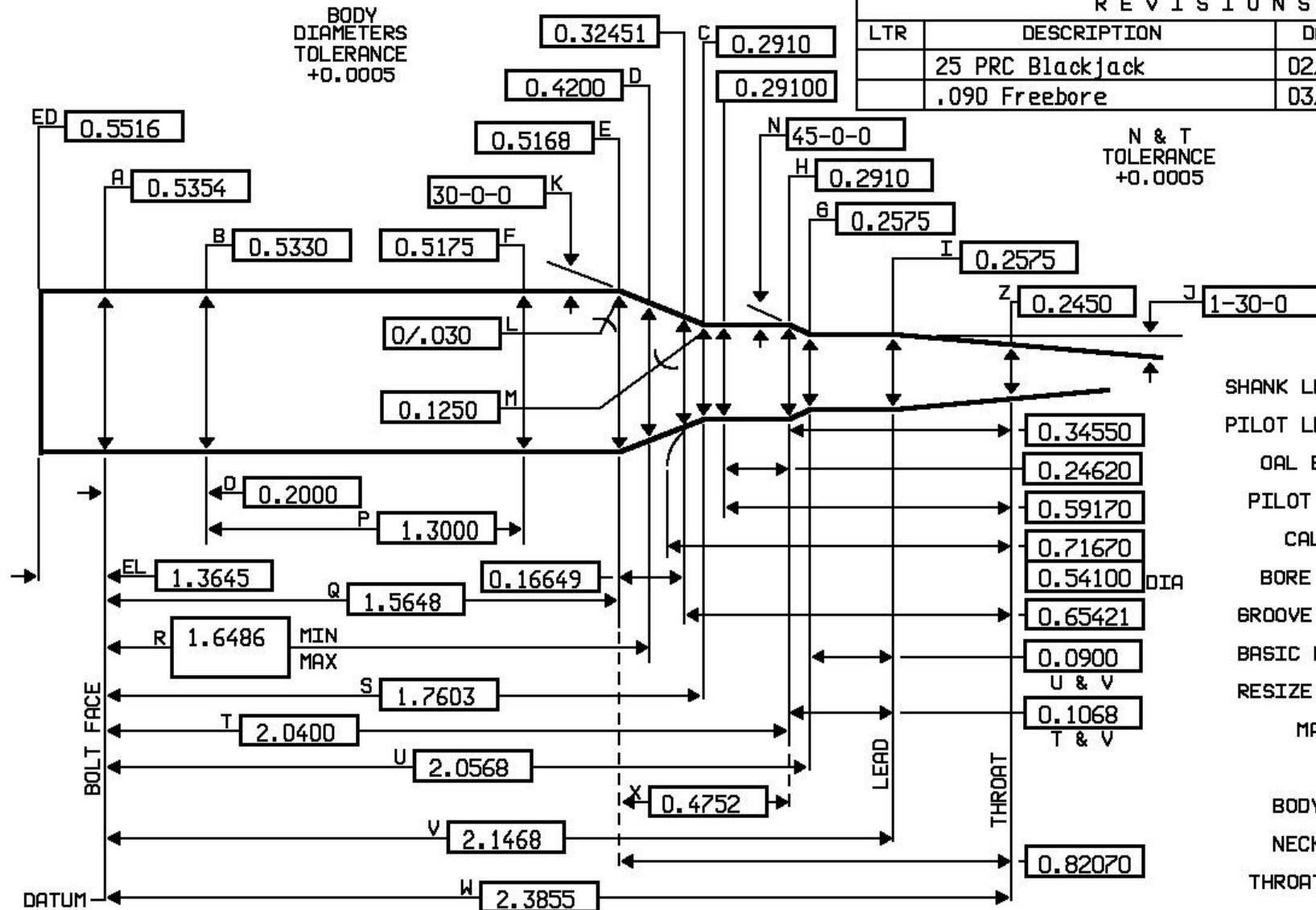


## 25 PRC BJ90

BODY  
DIAMETERS  
TOLERANCE  
+0.0005



## R E V I S I O N S

LTR	DESCRIPTION	DATE	APPROVED
	25 PRC Blackjack	02/22/19	CP
	.090 Freebore	03/11/21	NM

N & T  
TOLERANCE  
+0.0005

ANGLE  
TOLERANCE  
±15 MIN

SHANK LENGTH	1.7500
PILOT LENGTH	0.0000
OAL BLANK	5.5000
PILOT SIZE	0.2496
CALIBER	25
BORE SIZE	0.2500
GROOVE SIZE	0.2570
BASIC BRASS	6.5 PRC
RESIZE N.D.	0.2790
MARGIN	
TPI in 20 INCHES	
BODY TPI	0.11887
NECK TPI	0.00000
THROAT TPI	0.52372

## DESIGNER

NAME Miles Johnson  
PHONE ( ) \_\_\_\_\_

LENGTHS  
TOLERANCE  
+0.0050

**JGS**  
COOS BAY, OR USA  
97420

SIZE  
**A**

DWN.  
DATE 03/15/21

RIMLESS OR REBATED RIFLE  
MINIMUM CHAMBER

SCALE NONE

PRINT # 25 PRC BJ90

COMMENT: Throat datum .255 X 2.194 from bolt face.  
Use standard 6.5 PRC(2145) headspace gauge. Released for public use.